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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier Product name

1,1,1,3,3-Pentafluoropropane (R 245fa)

EC No (from EINECS): 419-170-6 CAS No: 460-73-1 Index-Nr. Chemical formula CF3CH2CHF2 **REACH Registration number:** Not available.

1.2. Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses Industrial and professional. Perform risk assessment prior to use., Refrigerant. Uses advised against Consumer use

1.3. Details of the supplier of the safety data sheet Company identification BOC, Priestley Road, Worsley, Manchester M28 2UT E-Mail Address ReachSDS@boc.com

1.4. Emergency telephone number Emergency phone numbers (24h): 0800 111 333

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification acc. to Regulation (EC) No 1272/2008/EC (CLP/GHS) Press. Gas (Liquefied gas) - Contains gas under pressure; may explode if heated

Classification acc. to Directive 67/548/EEC & 1999/45/EC Not classified as hazardous to health. Risk advice to man and the environment Liquefied gas

2.2. Label elements - Labelling Pictograms



- Signal word

Warning

- Hazard Statements H280

EIGA-As

Contains gas under pressure; may explode if heated. Asphyxiant in high concentrations.

- Precautionary Statements

Precautionary Statement Prevention

P281	Use personal protective equipment as
	required.
P260	Do not breathe gas, vapours.

Precautionary Statement Response P308 + P313 IF exposed or concerned: Get medical advice/attention.

Precautionary Statement Storage Protect from sunlight. Store in a well-ventilated P410 + P403 place

Precautionary Statement Disposal None.

2.3. Other hazards Contact with liquid may cause cold burns/frost bite.

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SECTION 3: Composition/information on ingredients

Substance / Mixture: Substance.

3.1. Substances 1,1,1,3,3-Pentafluoropropane (R 245fa) CAS No: 460-73-1 Index-Nr.: EC No (from EINECS): 419-170-6 **REACH Registration number:** Not available Contains no other components or impurities which will influence the classification of the product.

3.2. Mixtures Not applicable.

SECTION 4: First aid measures

4.1. Description of first aid measures First Aid General Information:

Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped. First Aid Inhalation:

Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped. First Aid Skin / Eye:

In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Obtain medical assistance. Immediately flush eyes thoroughly with water for at least 15 minutes.

First Aid Ingestion:

Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation can cause damage to respiratory tract and lungs. May produce irregular heart beat and nervous symptoms. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination. In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.

4.3. Indication of any immediate medical attention and special treatment needed Obtain medical assistance.

SECTION 5: Fire fighting measures



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5.1. Extinguishing media

Suitable extinguishing media All known extinguishants can be used.

5.2. Special hazards arising from the substance or mixture Specific hazards

Exposure to fire may cause containers to rupture/explode. Can ignite spontaneously in air. Non flammable. Hazardous combustion products

If involved in a fire the following toxic and/or corrosive fumes may be produced by thermal decomposition:

Hydrogen fluoride. Carbon monoxide, Carbonyl fluoride.

5.3. Advice for fire-fighters

Specific methods

If possible, stop flow of product. Move container away or cool with water from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. Special protective equipment for fire-fighters

Use self-contained breathing apparatus. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to EN 469 will provide a basic level of protection from chemical incidents. EN 469:2005: Protective clothing for fire-fighters. Performance requirements for protective clothing for fire-fighting.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.2. Environmental precautions Try to stop release

6.3. Methods and material for containment and cleaning up

Ventilate area. Absorb excess liquid spillage on inorganic adsorbent material such as fine sand, brick dust etc. Place spent adsorbent in sealed packages and contact specialist waste disposal contractor.

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Only experienced and properly instructed persons should handle gases under pressure. The substance must be handled in accordance with good industrial hygiene and safety procedures. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Do not smoke while handling product. Ensure the complete gas system has been (or is regularly) checked for leaks before use. Refer to supplier's handling instructions. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Keep container valve outlets

clean and free from contaminates particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to transfer gases from one cylinder/container to another. Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.

7.2. Conditions for safe storage, including any incompatibilities

Keep container below 50°C in a well ventilated place. Observe all regulations and local requirements regarding storage of containers. Containers should be stored in the vertical position and properly secured to prevent falling over. Stored containers should be periodically checked for general conditions and leakage. Container valve guards or caps should be in place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible materials. Containers should not be stored in conditions likely to encourage corrosion.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters Exposure limit value Value type	value	Note
WEEL (Workplace Environmental Exposure Limit)	300 ppm	(AIHA)

DNEL not available PNEC not available.

8.2. Exposure controls

Appropriate engineering controls

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered. Product to be handled in a closed system. Oxygen detectors should be used when asphyxiating gases may be released. The substance must be handled in accordance with good industrial hygiene and safety procedures. Consider work permit system e.g. for maintenance activities. Systems under pressure should be regularly checked for leakages. Provide adequate general or local ventilation. Keep concentrations well below occupational exposure limits.

Personal protective equipment

Eye and face protection

Wear a face-shield when transfilling and breaking transfer connections. Safety eyewear, goggles or face-shield to EN166 should be used to avoid exposure to liquid splashes. Wear eye protection to EN 166 when using gases.

Skin protection

Hand protection Advice:

Chemically resistant gloves complying with EN 374 should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Material:

Viton

Min. Breakthrough time:

480 min



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Glove thickness: 0,7 mm Guideline EN 374-1/2/3 Protective gloves against chemicals and microorganisms. Advice: Wear cold insulating gloves. Guideline: EN 511 Protective gloves against cold. Body protection Protect eyes, face and skin from contact with product. Other protection Wear working gloves and safety shoes while handling gas cylinders. ISO 20345 Safety footwear Thermal hazards If there is a risk of contact with the liquid, all protective equipment should be suitable for extremely low temperatures. **Environmental Exposure Controls** Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment. **SECTION 9: Physical and chemical properties** 9.1. Information on basic physical and chemical properties **General information** Appearance/Colour: Colourless gas. Odour: No odour warning properties. Odour threshold: Odour threshold is subjective and inadequate to warn for over

exposure. Melting point: -103 °C Boiling point: 15,3 °C Flash point: Not applicable for gases and gas mixtures. Flammability range: No reliable data available. Vapour Pressure 20 °C: 1,227 bar Relative density, gas: 4,6 Solubility in water: 130 mg/l Partition coefficient: n-octanol/water: 1,35 logPow Autoignition temperature: 412 °C Molecular weight: 134,03 g/mol

9.2. Other information

Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity Unreactive under normal conditions.

10.2. Chemical stability Stable under normal conditions

10.3. Possibility of hazardous reactions None.

10.4. Conditions to avoid Heat.

10.5. Incompatible materials Oxidising agents. May react violently with alkaline-earth and alkali metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. If involved in a fire the following toxic and/or corrosive fumes may be produced by thermal decomposition: Hydrogen fluoride. Carbon monoxide, Carbonyl fluoride

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SECTION 11: Toxicological information

11.1. Information on toxicological effects Acute oral toxicity Not applicable Acute inhalation toxicity Value: LC50 Species: Rat Exposure time: 4 h Value: > 200.000 ppm

Value: LC50 Species: Mouse Exposure time: 4 h Value in non-standard unit: > 100.000 ppm Acute dermal toxicity Value: LD50 Species: Rabbit Value: > 2.000 mg/kg Acute toxicity other routes Ingestion is not considered a potential route of exposure. Skin irritation No data available. Eye irritation No data available. Sensitization No data available. Repeated dose toxicity Species: Rat NOAEL ppm: 500 ppm Assessment mutagenicity No data available. Assessment carcinogenicity No data available. Assessment toxicity to reproduction No data available. Assessment teratogenicity No data available. Other relevant toxicity information Inhalation can cause damage to respiratory tract and lungs., Causes damage to the cardiovascular system. Experiences with human exposure Irregular cardiac activity.

SECTION 12: Ecological information

12.1. Toxicity When discharged in large quantities may contribute to the greenhouse effect. Acute and prolonged toxicity fish Species: Rainbow trout (Oncorhynchus mykiss) Exposure time: 96 h Value type: LC50 Value in standard unit mg/l: > 81,8 mg/l Acute and prolonged toxicity fish Species: Rainbow trout (Oncorhynchus mykiss) Exposure time: 96 h Value type: NOEC Value in standard unit mg/l: > 10 mg/l Acute toxicity aquatic invertebrates Species: Daphnia magna Exposure time: 48 h Value type: EC50 Value in standard unit mg/l: 97,9 mg/l Acute toxicity aquatic invertebrates



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Species: Daphnia magna Exposure time: 48 h Value type: NOEC Value in standard unit mg/l: > 97,9 mg/l

12.2. Persistence and degradability No data available.

12.3. Bioaccumulative potential

Bioaccumulation Accumulation in aquatic organisms is unlikely.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment No data available.

12.6. Other adverse effects

Global Warming Potential GWP Contains fluorinated greenhouse gases covered by the Kyoto protocol. 950

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Avoid discharge to atmosphere. Do not discharge into any place where its accumulation could be dangerous. Contact supplier if guidance is required. Gases in pressure containers excluding those, which are mentioned under 16 05 04. EWC Nr. 16 05 05

SECTION 14: Transport information

ADR/RID

14.1. UN number 3163

14.2. UN proper shipping name Liquefied gas, n.o.s. (1,1,1,3,3 –Pentafluoropropane R245fa)

14.3. Transport hazard class(es)

Class: 2 Classification Code: 2A Labels: 2.2 Hazard number: 20 Tunnel restriction code: (C/E) Emergency Action Code: 2TE

14.4. Packing group (Packing Instruction) P200

14.5. Environmental hazards None.

14.6. Special precautions for user None.

IMDG

14.1. UN number 3163

14.2. UN proper shipping name Liquefied gas, n.o.s. (1,1,1,3,3 –Pentafluoropropane R245fa) 14.3. Transport hazard class(es) Class: 2.2 Labels: 2.2 EmS: F-C,S-V

14.4. Packing group (Packing Instruction) P200

GB/E

14.5. Environmental hazards None.

14.6. Special precautions for user None.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

IATA

14.1. UN number 3163

14.2. UN proper shipping name Liquefied gas, n.o.s. (1,1,1,3,3 –Pentafluoropropane R245fa)

14.3. Transport hazard class(es) Class: 2.2 Labels: 2.2

14.4. Packing group (Packing Instruction) P200

14.5. Environmental hazards None.

14.6. Special precautions for user None.

Other transport information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers ensure that they are firmly secured. Ensure that the cylinder valve is closed and not leaking. Ensure that the valve outlet cap nut or plug (where provided) is correctly fitted. Ensure that the valve protection device (where provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable regulations.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Seveso Directive 96/82/EC: Not covered.

Other regulations Regulation on Fluorinated greenhouse gases 842/2006/EC: Listed.

15.2. Chemical safety assessment A CSA does not need to be carried out for this product.

SECTION 16: Other information



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Ensure all national/local regulations are observed. The hazard of asphysiation is often overlooked and must be stressed during operator training. Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Advice Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted. Details given in this document are believed to be correct at the time of going to press. **Further information**

Note: When using this document care should be taken, as the decimal sign and its position complies with rules for the structure and drafting of international standards, and is a comma on the line. As an example 2,000 is two (to three decimal places) and not two thousand, whilst 1.000 is one thousand and not one (to three decimal places).

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